

24" x 36" MESSAGE BOARD INSTRUCTIONS

LETTER SET

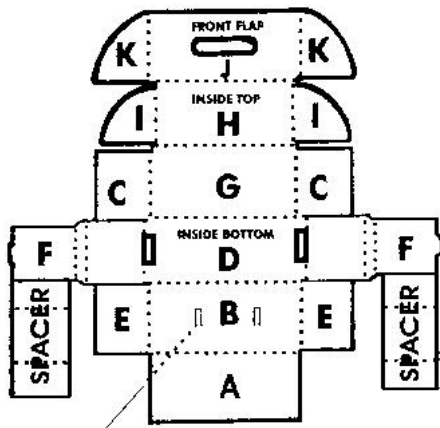
Break edges off sheets of letters by bending forward
Break rows apart and then each letter apart
No scissors are required
See back side for list of included letters, numbers, and words

PLACING LETTERS ON PANELS

Place bottom edge of letters in bottom tracks on each line
Arrange words on lines
Bend letters to lock in top edge of each one in upper tracks
Use large inserts and numbers on any two lines

Caution: Sliding letters in from end of tracks or using corners of letters to cut into tape behind tracks can damage the panel

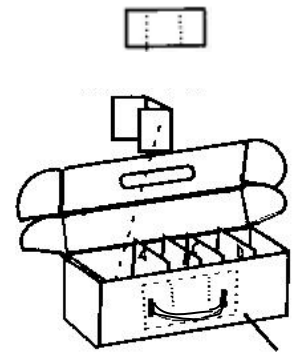
LETTER BOX ASSEMBLY



PLASTIC HANDLE

DETACH SPACERS FROM BOX TABS F
INSERT HANDLE IN HOLES IN BOX FRONT B
FOLD A OVER B TO SECURE HANDLE
FOLD TABS C IN AT 90 ANGLE OVER BOTTOM
FOLD TABS E IN OVER BOTTOM & OVER TABS C
FOLD SIDE TABS F OVER E AND C
LOCK TABS IN HOLES IN BOTTOM OF BOX D
PUT LETTER DIVIDERS WITH TABS IN BOX
PLACE LETTERS IN BOX
PUT SPACERS IN FLAT ALONG SIDES OF BOX
FOLD TABS I INTO BOX TO CLOSE
FOLD TABS K INTO SLOTS ON SIDE TO SECURE

USE SPACERS TO KEEP THE REMAINING LETTERS FROM SHIFTING IN THE BOX WHEN SOME ARE IN USE ON THE SIGN. JUST FOLD AND PLACE IN BOX.



STORE SPACERS ALONG SIDES UNTIL NEEDED

SIGNICADE AND MARQUEE FRAMES– Attaching Panels to Frames

Place panel on frame face so it sits flat in the recessed area of the sign. The top of the panel has the track closest to the edge and the excess space is at the bottom of the sign.

Using 6 flat head screws per side, attach the panels to the frames. They should be evenly spaced on each side of the panel with one at the top, one at the bottom and one near the middle of the sign. Do not place the screws through the letter track strips.

**** Make sure the screws are put in so the ends will be in the wider recessed area of the frame when they are screwed in so the sharp points of the screws won't cause any injuries when handling the sign.**

CARE AND MAINTENANCE

We recommend that you clean your message board periodically to help keep the dirt from building up in the tracks.

The entire sign can be cleaned with soap and water

Do not use harsh or abrasive cleaner

SUMMARY OF INCLUDED CARDS

Letters

	# Included
A	15
B	9
C	9
D	9
E	18
F	6
G	6
H	6
I	12
J	6
K	6
L	9
M	6
N	9
O	9
P	9
Q	3
R	12
S	12
T	12
U	6
V	6
W	6
X	3
Y	6
Z	6

Numbers and Symbols

	# included
1	6
2	6
3	6
4	6
5	6
6	6
7	6
8	6
9	6
0	6
%	2
,	4
-	2
!	5
\$	4
?	2
.	8
★	2
:	3
→	6
&	2

Large Numbers and Symbols

	# included
1	2
2	2
3	2
4	2
5	2
6	2
7	2
8	2
9	2
0	2
%	2

Also included:

The words "SALE" and "Special" – 2 of each
Index Tabs - dividers used to organize letters and numbers in Letter Box